

## Product data

### Features

- Highly miniaturized encoder
- Differential inductive sensing principle
- Insensitive to magnetic interference fields
- Robust against oil, water, dust, particles
- Ultra-thin encoder and codewheel (total < 2 mm)
- Optional with cable, connector and holder

### Applications

- Brushed and brushless motors
- Industrial / laboratory / office automation
- Rotary stages
- Robotics, assembly equipment

### Key Specifications

Output format.....A and B in quadrature + Index  
 Resolution.....256 – 1'500'000 CPR  
 Maximum speed .....up to 26'000 RPM  
 Airgap .....up to 0.6 mm  
 Supply.....5 V, 25 mA  
 Temperature .....-40 to 125°C  
 Codewheels.....diameter 28, 53 or 73 mm

### Description

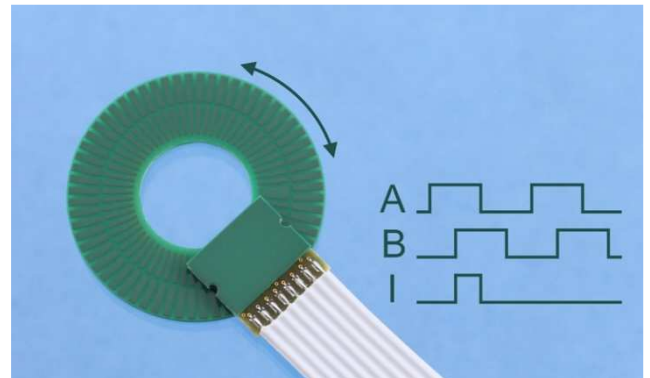
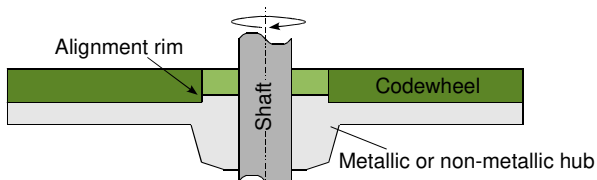
The IT3402C incremental encoder kit consists of an encoder and a codewheel (Fig. 1). The encoder consists of two integrated circuits in a PCB housing. It provides incremental A and B output signals in quadrature and an Index signal, which is synchronous to A and B (Fig. 2). The codewheel is a PCB with passive copper strips.

### Resolution, maximum speed and airgap

The resolution and the maximum speed of the encoder are user-programmable or can be programmed ex-factory. The resolution depends on a filter setting that limits the maximum speed of the encoder vs. the codewheel. The resolution also depends on the maximum distance between the encoder and the codewheel. Tables 2 and 3 allow the configuration of resolution and maximum speed for a certain maximum air-gap.

### Codewheel

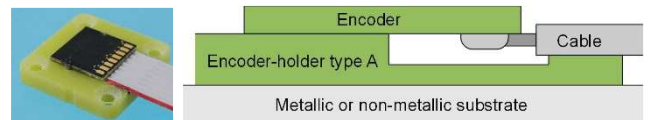
The codewheel is shown in Fig. 4 and is selected in Table 5. The codewheel may be mounted on a hub, using a rim of 0.1 to 0.2 mm for accurate positioning in front of the encoder.



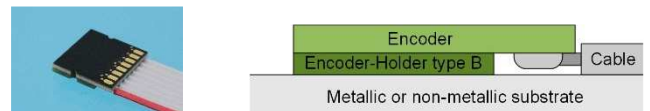
### Encoder holders

Different encoder holder options are available and can be selected in Table 6.

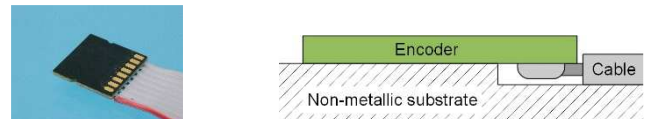
The encoder holder **type A** (Fig. 5) may be mounted on any substrate using 4 screw-holes. It has a strain relief for the cable. Holder type A is for evaluation purposes only.



The encoder holder **type B** (Fig. 3) may be mounted on any substrate. Use half-holes on encoder PCB housing and alignment pins for accurate positioning.



The encoder without holder may be mounted on non-metallic substrates. Use half-holes on encoder housing and alignment pins for accurate positioning.



### Encoder cable and connector

The encoder is supplied with a flat cable of pitch 1.27 mm and a connector (Fig. 6). The cable type and length and the connector type are selected in Tables 7 and 8.

### 3D models of encoder, holders and codewheels

STEP and IGES 3D models available on [www.posic.com](http://www.posic.com).

## Specifications

### Recommended Operating Conditions

Parameter	Symbol	Remark	Min	Typ	Max	Unit
Supply voltage	VDD		4.5	5.0	5.5	V
Operating Temperature	T <sub>A</sub>		-40		125	°C
Airgap	Z		0.1	0.3	0.6	mm
Radial play + eccentricity	ΔY				0.1	mm
Axial play	ΔZ				0.1	mm

### Electrical Characteristics

Electrical characteristics over recommended operating conditions, typical values at VDD = 5.0 V, T<sub>A</sub> = 25°C.

Parameter	Symbol	Remark	Min	Typ	Max	Unit
Supply current	IDD	No load	16	25	37	mA
Operating frequency	F <sub>AB</sub>		0.9	1.2	1.5	MHz
High level output voltage	V <sub>OH</sub>	I <sub>L</sub> = 2 mA	VDD-0.5			V
Low level output voltage	V <sub>OL</sub>	I <sub>L</sub> = 2 mA			0.5	V
Rise time, fall time	t <sub>r</sub> , t <sub>f</sub>	C <sub>L</sub> = 47 pF			20	ns

If A is pulled up and B pulled down during power-up, the encoder enters into a test mode with a 65 kHz square wave on all outputs.

### Encoding Characteristics

Encoding characteristics over recommended operating conditions, typical values at VDD = 5.0 V, T<sub>A</sub> = 25°C, airgap = 0.2 mm, speed = 10 RPM.

Parameter	Symbol	Remark	Min	Typ	Max	Unit
Pulse width error	ΔP	Nominal value 180°e		10	50	°e
State width error	ΔS	Nominal value 90°e		10	60	°e
Phase shift error	ΔΦ	Nominal value 90°e		10	45	°e

### Linearity

The encoder contains a LUT (LookUp Table) to compensate the periodic non-linearity, which depends on the shape of the copper patterns on the codewheel, the airgap and the mechanical tolerances. Table 4 allows you to select a standard LUT for POSIC's standard codewheels, leading to a non-linearity of about +/- 6°e. Linearization against an accurate reference encoder allows you to reduce the non-linearity to about +/- 3°e or even better. The LUT can be programmed in volatile or in non-volatile memory by means of the Evaluation and Programming Tool (EPT) or it can be pre-programmed ex-factory. More info on linearization in the EPT User Manual.

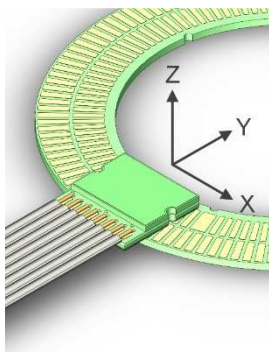


Fig. 1 Coordinate system XYZ.

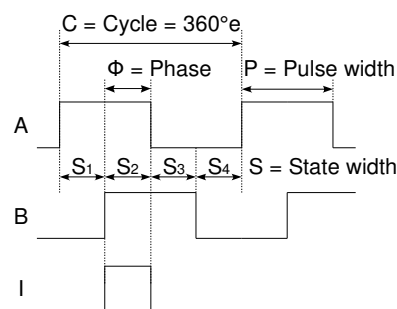


Fig. 2 Encoder output signals A and B in quadrature and Index.

### Definitions

Airgap	Distance between encoder and codewheel in Z-direction. See Fig. 1.
Cycle	One A quad B period, see Fig. 2.
CPP	Cycles per codewheel-period.
°e	Electrical degree (one Cycle is 360°e)
Phase shift Φ	Number of electrical degrees between the center of the high state of channel A and the center of high state of channel B. Nominal 90°e. Fig. 2.
Pulse width P	Number of electrical degrees that an output is high during one cycle. Nominal 180°e. Fig. 2.
State width S	Number of electrical degrees between two neighboring A and B transitions. Nominal value is 90°e. See Fig. 2.

**Technical drawings**

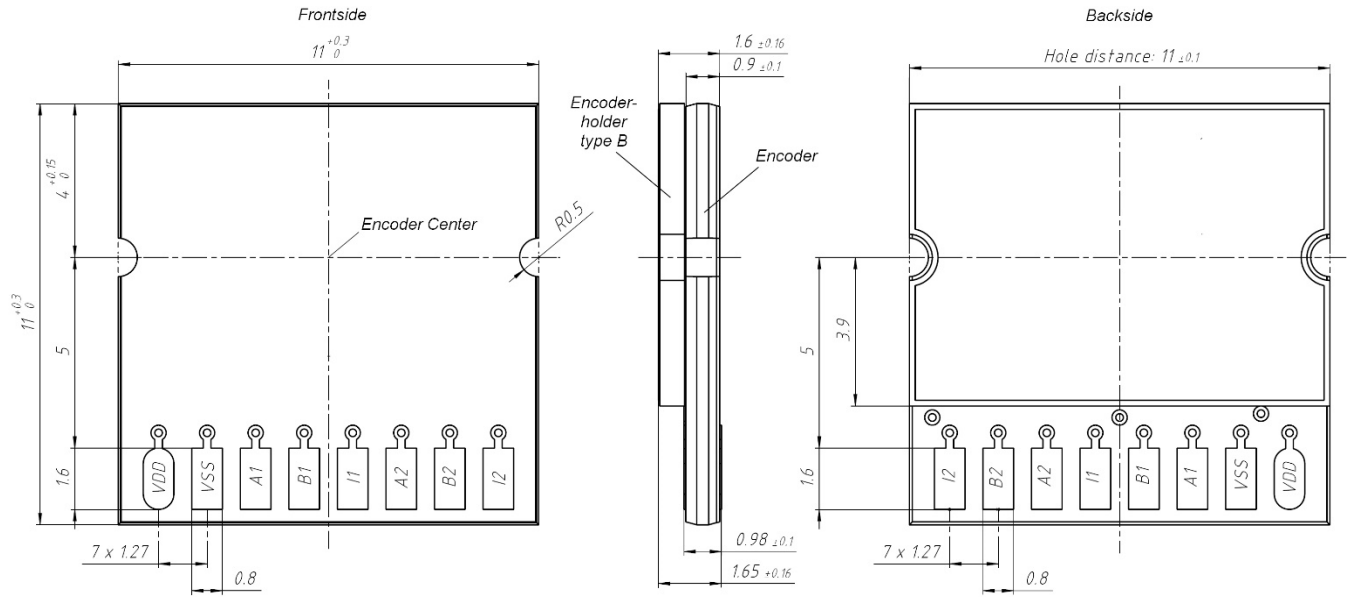
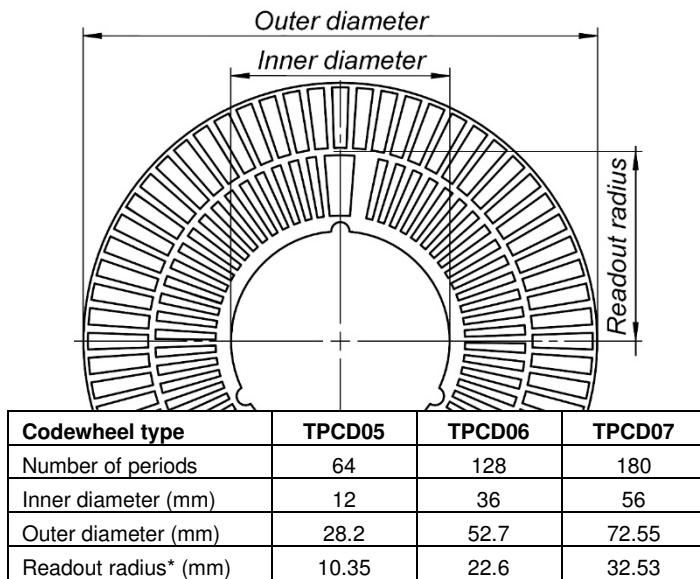


Fig. 3 Dimensions of IT3402 encoder on encoder-holder type B. The “Encoder center” must be centered with respect to the “Readout radius” of the Codewheel (Fig 4)



\* Readout Radius = position of Encoder Center (Fig. 3)  
Codewheel thickness 0.73 mm +/- 10%

Fig. 4 Codewheel dimensions.

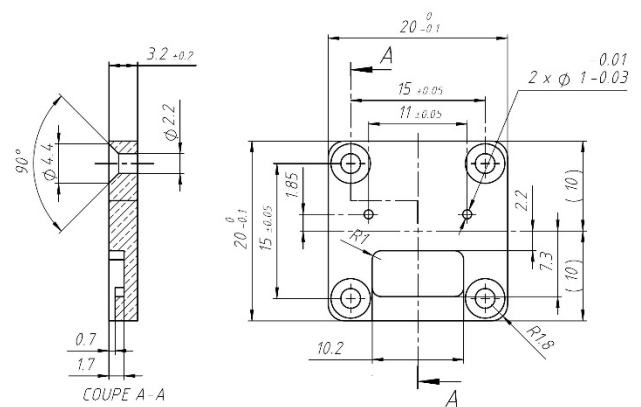


Fig. 5 Encoder Holder type A (see Table 6).

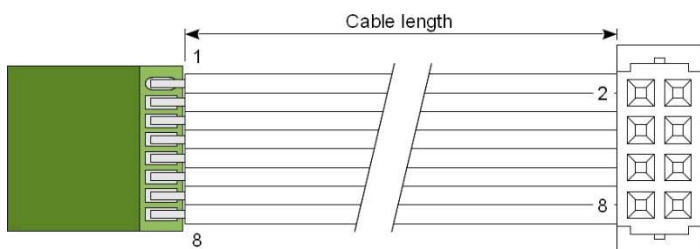


Fig. 6 Encoder with flat cable (pitch 1.27 mm) and 8-pin DIN41651 connector.

Connector pin	Name	Description
1	VDD	5V Supply
2	VSS	Ground
3	A1	For programming purposes
4	B1	
5	I1	
6	A2	Output A
7	B2	Output B
8	I2	Output Index

**Ordering information**

Ordering code: IT3402C-ABBCCD-EEEEEE-F-GGG-HH

A	Orientation	Table 1
BB	Maximum speed	Table 2
CC	Resolution	Table 3
D	Look-Up Table	Table 4
EEEEEE	Codewheel	Table 5
F	Encoder holder	Table 6
GGG	Cable	Table 7
HH	Connector	Table 8

Table 1: Orientation. Arrows indicate direction of movement of codewheel with rising edge A prior to B.

A	Orientation
0	Not progr.
3	0°

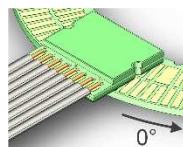


Table 2: Maximum speed

BB	Max speed (RPM)			Max value CC	Time-const. (ms)
	Nr. of periods on Codewheel				
	64	128	180		
00	Not programmed				
01	13	6	5	16	26
02	26	13	9	16	13
03	52	26	18	16	6.4
04	104	52	37	15	3.2
05	207	104	74	14	1.6
06	414	207	147	13	0.8
07	828	414	294	12	0.4
08	1'656	828	589	11	0.2
09	3'313	1'656	1'178	10	0.1
21	6'625	3'313	2'355	09	0 at constant speed
22	13'250	6'625	4'710	08	
23	26'500	13'250	9'420	07	

\*Lower Max speed leads to a lower jitter of the A/B outputs.

Table 3: Resolution

CC	Resolution CPR			Max value BB	Max Airgap* (mm)
	Nr. of periods on Codewheel				
	64	128	180		
00	Not programmed				
04	256	512	720	23	0.6
05	512	1'024	1'440	23	0.6
06	1'024	2'048	2'880	23	0.6
07	2'048	4'096	5'760	23	0.6
08	4'096	8'192	11'520	22	0.5

09	8'192	16'384	23'040	21	0.5
10	16'384	32'768	46'080	09	0.4
11	32'768	65'536	92'160	08	0.4
12	65'536	131'072	184'320	07	0.3
13	131'072	262'144	368'640	06	0.3
14	262'144	524'288	737'280	05	0.2
15	524'288	1'048'576	1'474'560	04	0.2
16	1'048'576	2'097'152	2'949'120	03	0.2

\* Recommended airgap = 0.2 mm. Sequence of A and B transitions is correct up to Max Airgap, but encoding specifications may be out of range.

Table 4: Look-Up Table (LUT)

D	Look-Up Table programmed in OTP		
	Type	Curvature	Airgap
0	Not programmed		
1	Standard LUT according to codewheel (EEEE, Table 5)	Curvature as in image in Table 1	~0.3 mm
2			~0.1 mm
3			~0.5 mm
4		Inversed curvature	~0.3 mm
5			~0.1 mm
6			~0.5 mm
8	Custom LUT, to be specified		
9	Default LUT, no codewheel specified		

Table 5: Codewheel (see Fig. 4)

EEEEEE	Codewheel	Description
00000	No codewheel	
05064	TPCD05	64 periods, OD 28.2 mm
06128	TPCD06	128 periods, OD 52.7 mm
07180	TPCD07	180 periods, OD 72.6 mm

Table 6: Encoder holder

F	Encoder holder
0	No holder
A	Holder A (Fig. 5) for evaluation only
B	Holder B (Fig. 3)

Table 7: Cable

GGG	Cable
000	No cable
0xx	Flat ribbon cable, -20 to 100°C, length xx cm
1xx	Flat ribbon cable, -40 to 125°C, length xx cm

Table 8: Connector

HH	Connector*
00	No connector
04	8-pin connector DIN 41651 (Fig. 6)

\* Connector temperature range -20 to +100°C

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